

# Master Thesis - "Weld misalignment and its effect on fatigue life" (30 credits/20 weeks – 1 or 2 students)

#### About us

GKN Aerospace is the world's leading multi-technology tier 1 aerospace supplier. With 55 manufacturing locations in 15 countries, we serve over 90% of the world's aircraft and engine manufacturers. We design and manufacture innovative smart aerospace systems and components. Our technologies are used in aircraft ranging from the most used civil aircraft to the world's advanced 5th generation fighter aircraft and the Ariane orbital rockets used by ESA.

### **Project Background**

High quality welds are an integral part of aerospace components. This is ensured by in-depth knowledge about welds from both the design organization and the manufacturing organization. From design perspective, it is important to understand the stress field around welds and its effect on fatigue life. From previous studies, it is known that one of the key parameters in this regard is the weld misalignment. The design calculations often resort to model simplifications in order to account for the effect of misalignment.

For this thesis, it is proposed that real-life measurement data is collected from workshop including the measurement procedure, and models are built based on these to obtain more realistic estimates of fatigue life.

#### **Assignment Description**

The work in this thesis will focus on weld misalignment and its effect on fatigue life. Following tasks are foreseen:

- Collect information from workshop on measurement of weld misalignment. This will include both understaning the procedure and gathering data.
- Literature study on ways to model weld misalignment in a finite element analysis and its expected effect on fatigue life. Understand GKN's previous internal work.
- Build on above knowledge to propose appropriate models and perform FEA, fatigue, and fracture mechanics calculations, including sensitivity studies. Analysis tools: Ansys, NASGRO, FRANC3D, other scripts.
- Write report and present results to disseminate knowledge.

Thus, the proposed activities provide an excellent opportunity to interact with both design and manufacturing organizations to achieve the goals.

#### Qualifications

Student(s) in the final year of their M.Sc. studies in the field of Mechanical or Aerospace Engineering with an interest in Solid Mechanics and Fatigue. Previous experience of FE analysis (e.g. in Ansys) and knowledge of Fracture Mechanics is an advantage.

## Apply by

Send your resume and cover letter to
Harald Söderlund, <a href="mailto:harald.soderlund@gknaerospace.com">harald.soderlund@gknaerospace.com</a>
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Last date for application: 2022-12-31. Interviews will be held continuously and the position could be filled prior to the last application date.

